

SECTION 04901 - CLAY MASONRY RESTORATION AND CLEANING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes restoration and cleaning of brick as follows:
 - 1. Repairing clay masonry, including replacing damaged units.
 - 2. Repointing mortar joints.
 - 3. Cleaning exposed clay masonry surfaces.
- B. Related Sections include the following:
 - 1. Division 4 Section "Unit Masonry Assemblies" for new clay masonry construction.
 - 2. Division 4 Section "Stone Restoration and Cleaning."
 - 3. Division 7 Section "Joint Sealants" for sealing joints in restored clay masonry.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include recommendations for application and use. Include test data substantiating that products comply with requirements.
- B. Shop Drawings: Full-size patterns for specially molded brick shapes and brick arches.
- C. Samples for Verification: Submit samples of the following:
 - 1. Each type of exposed masonry unit to be used for replacing existing units.
 - a. For each brick type, provide straps or panels containing at least four bricks.
 - 2. Each type of sand used for pointing mortar.
 - a. For blended sands, provide samples of each component and blend.
 - b. Identify sources, both supplier and quarry, of each type of sand.
 - 3. Each type of pointing mortar in the form of sample mortar strips, 6 inches long by 1/2 inch wide.
 - a. Include with each sample a list of ingredients with proportions of each. Identify sources, both supplier and quarry, of each type of sand and brand names of cementitious materials and pigments if any.
- D. Qualification Data: For restoration specialists including field supervisors.

- E. Restoration Program: For each phase of restoration process, provide detailed description of materials, methods, equipment, and sequence of operations to be used for each phase of restoration work including protection of surrounding materials on building and Project site.
 - 1. Include methods for keeping pointing mortar damp during curing period.
 - 2. If materials and methods other than those indicated are proposed for any phase of restoration work, provide a written description, including evidence of successful use on comparable projects, and a testing program to demonstrate their effectiveness for this Project.
- F. Cleaning Program: Describe cleaning process in detail, including materials, methods, and equipment to be used and protection of surrounding materials on building and Project site, and control of runoff during operations.
 - 1. If materials and methods other than those indicated are proposed for cleaning work, provide a written description, including evidence of successful use on comparable projects, and a testing program to demonstrate their effectiveness for this Project.

1.4 QUALITY ASSURANCE

- A. Restoration Specialist Qualifications: Engage an experienced masonry restoration and cleaning firm to perform work of this Section. Firm shall have completed work similar in material, design, and extent to that indicated for this Project with a record of successful in-service performance.
 - 1. At Contractor's option, work may be divided between two specialist firms: one for cleaning work and one for repair work.
 - 2. Field Supervision: Restoration specialist firms shall maintain experienced full-time supervisors on Project site during times that clay masonry restoration and cleaning are in progress. Supervisors shall not be changed during Project except for causes beyond the control of restoration specialist firm.
 - 3. Restoration Worker Qualifications: Persons who are experienced and specialize in restoration work of types they will be performing. When masonry units are being patched, assign at least one worker among those performing patching work who is trained and certified by manufacturer of patching compound to apply its products.
- B. Chemical Manufacturer Qualifications: A firm regularly engaged in producing masonry cleaners that have been used for similar applications with successful results, and with factory-trained representatives who are available for consultation and Project-site inspection and assistance at no additional cost.
- C. Source Limitations: Obtain each type of material for masonry restoration (face brick, cement, sand, etc.) from one source with resources to provide materials of consistent quality in appearance and physical properties.
- D. Preconstruction Testing Service: Engage a qualified independent testing agency to test the following. Provide test specimens and assemblies as indicated.
 - 1. Replacement Brick: For each proposed type of replacement brick, according to sampling and testing methods in ASTM C 67 for compressive strength, 24-hour cold-water absorption, 5-hour boil absorption, saturation coefficient, and initial rate of absorption (suction).

- E. Mockups: Prepare mockups of restoration and cleaning as follows to demonstrate aesthetic effects and qualities of materials and execution. Prepare mockups on existing walls under same weather conditions to be expected during remainder of the Work.
 - 1. Repair an area approximately 12 inches high by 24 inches wide for each type of masonry material indicated to be rebuilt or replaced.
 - 2. Patch three small areas at least 1 inch in diameter for each type of masonry material indicated to be patched.
 - 3. Clean an area approximately 5sq. ft. in area for each type of clay masonry and surface condition.
 - a. Test cleaners and methods on samples of adjacent materials for possible adverse reactions unless cleaners and methods are known to have deleterious effect.
 - b. Allow a waiting period of not less than seven days after completion of sample cleaning to permit a study of sample panels for negative reactions.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver masonry units to Project site strapped together in suitable packs or pallets or in heavy-duty cartons.
- B. Deliver other materials to Project site in manufacturer's original and unopened containers, labeled with manufacturer's name and type of products.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store hydrated lime in manufacturer's original and unopened containers. Discard lime if containers have been damaged or have been opened for more than two days.
- E. Store lime putty covered with water in sealed containers.
- F. Store sand where grading and other required characteristics can be maintained and contamination avoided.

1.6 PROJECT CONDITIONS

- A. Repoint mortar joints and repair masonry only when air temperature is between and 40 and 90 deg F and is predicted to remain so for at least 7 days after completion of work.
- B. Cold-Weather Requirements: Comply with the following procedures for masonry repair and mortar-joint pointing:
 - 1. When air temperature is below 40 deg F, heat mortar ingredients, masonry repair materials, and existing masonry walls to produce temperatures between 40 and 120 deg F.
 - 2. When mean daily air temperature is below 40 deg F, provide enclosure and heat to maintain temperatures above 32 deg F within the enclosure for 7 days after repair and pointing.
- C. Hot-Weather Requirements: Protect masonry repair and mortar-joint pointing when temperature and humidity conditions produce excessive evaporation of water from mortar and

repair materials. Provide artificial shade and wind breaks and use cooled materials as required. Do not apply mortar to substrates with temperatures of 90 deg F and above.

- D. Patch masonry only when air and surface temperatures are between and 55 and 100 deg F and are predicted to remain above 55 deg F for at least 7 days after completion of work. On days when air temperature is predicted to go above 90 deg F, schedule patching work to coincide with time that surface being patched will be in shade or during cooler morning hours.
- E. Clean masonry surfaces only when air temperature is 40 deg F and above and is predicted to remain so for at least 7 days after completion of cleaning.

1.7 SEQUENCING AND SCHEDULING

- A. Order replacement materials at earliest possible date, to avoid delaying completion of the Work.
- B. Order sand for repointing mortar immediately after approval of Samples or mockups. Take delivery of and store at Project site a sufficient quantity of sand to complete Project.
- C. Perform masonry restoration work in the following sequence:
 - 1. Repair existing masonry, including replacing existing masonry with new masonry materials.
 - 2. Rake out joints that are to be repointed.
 - 3. Point mortar joints.
 - 4. Inspect for open mortar joints and repair before cleaning to prevent the intrusion of water and other cleaning materials into the wall.
 - 5. Clean masonry surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products specified.
 - 2. Products: Subject to compliance with requirements, provide one of the products specified.
 - 3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.

2.2 MASONRY MATERIALS

- A. Face Brick and Accessories: Provide face brick and accessories, including specially molded, ground, cut, or sawed shapes where required to complete masonry restoration work.
 - 1. Provide units with colors, surface texture, size, and shape to match existing brickwork and with physical properties not less than those determined from preconstruction testing of selected existing units.

2. Provide specially molded shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
 3. Provide specially ground units, shaped to match patterns, for arches and where indicated.
- B. Building Brick: Provide building brick complying with ASTM C 62, of same vertical dimension as face brick, for masonry work concealed from view.
1. Grade SW where in contact with earth.
 2. Grade SW, MW, or NW for concealed backup.

2.3 MORTAR MATERIALS

- A. Factory-Prepared Lime Putty: Screened, fully-slaked lime putty, prepared from pulverized lime complying with ASTM C 5.
- B. Mortar Sand: ASTM C 144, unless otherwise indicated.
1. Color: Provide natural sand of color necessary to produce required mortar color.
 2. For pointing mortar, provide sand with rounded edges.
 3. Match size, texture, and gradation of existing mortar sand as closely as possible. Blend several sands, if necessary, to achieve suitable match.
- C. Mortar Pigments: Natural and synthetic iron oxides, compounded for mortar mixes. Use only pigments with a record of satisfactory performance in masonry mortars.
- D. Water: Potable.

2.4 CLEANING MATERIALS

- A. Water for Cleaning: Potable.
- B. Hot Water: Heat water to a temperature of 140 to 160 deg F.
- C. Job-Mixed Detergent Solution: Solution prepared by mixing 2 cups of tetrasodium polyphosphate (TSPP), 1/2 cup of laundry detergent, and 20 quarts of hot water for every 5 gal. of solution required.
- D. Nonacidic Liquid Cleaner: Manufacturer's standard mildly alkaline liquid cleaner formulated for removing mold, mildew, and other organic soiling from ordinary building materials, including polished stone, brick, aluminum, plastics, and wood.
1. Available Products:
 - a. Dominion Restoration, Inc.; Bio-Cleanse.
 - b. Dumond Chemicals, Inc.; Safe n' Easy Architectural Cleaner/Restorer.
 - c. Price Research, Ltd.; Price Non-Acid Masonry Cleaner.
 - d. ProSoCo; Enviro Klean Restoration Cleaner.

2.5 MISCELLANEOUS MATERIALS

- A. Masonry Patching Compound: Factory-mixed cementitious product that is custom manufactured for patching masonry, is vapor- and water permeable, exhibits low shrinkage, and develops high bond strength to all types of masonry.
 - 1. Formulate patching compound used for patching brick in colors and textures to match brick being patched. Provide number of colors needed to enable matching each brick.
 - 2. Available Products:
 - a. Cathedral Stone Products, Inc.; Jahn Restoration Mortar.
 - b. Edison Coatings, Inc.; Custom System 45.
- B. Masonry Repair Anchors, Spiral Type: Type 304 stainless-steel spiral rods designed to anchor to backing and veneer. Anchors are flexible in plane of veneer but rigid perpendicular to it.
 - 1. Provide driven-in anchors designed to be installed in drilled holes and relying on screw effect rather than adhesive to secure them to backup and veneer.
 - 2. Available Products:
 - a. Dur-O-Wal, a Dayton Superior Company; Dur-O-Flex.
 - b. Heckmann Building Products, Inc.; #391 Spiro Remedial Tie.
 - c. Helifix Ltd.; [Helifix HRT60] [or] [Helifix HRT80].

2.6 MORTAR MIXES

- A. Preparing Lime Putty: Slake quicklime and prepare lime putty according to appendix to ASTM C 5 and manufacturer's written instructions.
- B. Measurement and Mixing: Measure cementitious materials and sand in a dry condition by volume or equivalent weight. Do not measure by shovel; use known measure. Mix materials in a clean, mechanical batch mixer.
 - 1. Mixing Pointing Mortar: Thoroughly mix cementitious materials and sand together before adding any water. Then mix again adding only enough water to produce a damp, unworkable mix that will retain its form when pressed into a ball. Maintain mortar in this dampened condition for 15 to 30 minutes. Add remaining water in small portions until mortar reaches desired consistency. Use mortar within one hour of final mixing; do not retemper or use partially hardened material.
- C. Do not use admixtures of any kind in mortar, unless otherwise indicated.

2.7 CHEMICAL CLEANING SOLUTIONS

- A. Dilute chemical cleaners with water to produce solutions not exceeding concentration recommended by chemical cleaner manufacturer.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Protect persons, surrounding surfaces of building being restored, building site, and plants from harm resulting from masonry restoration work.
 - 1. Erect temporary protective covers at points of pedestrian entrance and exit that must remain in service during course of restoration and cleaning work.
- B. Comply with chemical cleaner manufacturer's written instructions for protecting building and other surfaces against damage from exposure to its products. Prevent chemical cleaning solutions from coming into contact with pedestrians, landscaping, buildings, and other surfaces that could be harmed by such contact.
 - 1. Cover adjacent surfaces with materials that are proven to resist chemical cleaners used unless chemical cleaners being used will not damage adjacent surfaces. Use materials that contain only waterproof, UV-resistant adhesives. Apply masking agents to comply with manufacturer's written instructions. Do not apply liquid masking agent to painted or porous surfaces. When no longer needed, promptly remove masking to prevent adhesive staining.
 - 2. Keep wall wet below area being cleaned to prevent streaking from runoff.
 - 3. Neutralize and collect alkaline and acid wastes for disposal off Owner's property.
 - 4. Dispose of runoff from cleaning operations by legal means and in a manner that prevents soil erosion, undermining of paving and foundations, damage to landscaping, and water penetration into building interiors.
- C. Prevent mortar from staining face of surrounding masonry and other surfaces.
 - 1. Cover sills, ledges, and projections to protect from mortar droppings.
 - 2. Keep wall area wet below rebuilding and pointing work to discourage mortar from adhering.
 - 3. Immediately remove mortar in contact with exposed masonry and other surfaces.
 - 4. Clean mortar splatters from scaffolding at end of each day.

3.2 UNUSED ANCHOR REMOVAL

- A. Remove masonry anchors, brackets, wood nailers, and other extraneous items no longer in use unless identified as historically significant or indicated to remain.
 - 1. Remove items carefully to avoid spalling or cracking masonry.
 - 2. If item cannot be removed without damaging surrounding masonry, cut off item flush with surface and core drill surrounding masonry and item as close around item as practical.
 - 3. Patch holes where items were removed unless directed to remove and replace units.

3.3 BRICK REMOVAL AND REPLACEMENT

- A. At locations indicated, remove bricks that are damaged, spalled, or deteriorated. Carefully demolish or remove entire units from joint to joint, without damaging surrounding masonry, in a manner that permits replacement with full-size units.

1. When removing single bricks, remove material from center of brick and work toward outside edges.
- B. Support and protect remaining masonry that surrounds removal area. Maintain flashing, reinforcement, lintels, and adjoining construction in an undamaged condition.
- C. Notify Architect of unforeseen detrimental conditions including voids, cracks, bulges, and loose masonry units in existing masonry backup, rotted wood, rusted metal, and other deteriorated items.
- D. Remove in an undamaged condition as many whole bricks as possible.
 1. Remove mortar, loose particles, and soil from brick by cleaning with hand chisels, brushes, and water.
 2. Store brick for reuse, as indicated.
 3. Deliver cleaned brick not required for reuse to Owner.
- E. Clean bricks surrounding removal areas by removing mortar, dust, and loose particles in preparation for replacement.
- F. Install replacement brick into bonding and coursing pattern of existing brick. If cutting is required, use a motor-driven saw designed to cut masonry with clean, sharp, unchipped edges.
- G. Lay replacement brick with completely filled bed, head, and collar joints. Butter ends with sufficient mortar to fill head joints and shove into place. Wet both replacement and surrounding bricks that have ASTM C 67 initial rates of absorption (suction) of more than 30 g/30 sq. in. per min. Use wetting methods that ensure that units are nearly saturated but surface is dry when laid. Maintain joint width for replacement units to match existing joints.
 1. Tool exposed mortar joints in repaired areas to match joints of surrounding existing brickwork.
 2. Rake out mortar used for laying brick before mortar sets and point new mortar joints in repaired area to comply with requirements for repointing existing masonry, and at same time as repointing of surrounding area.

3.4 MASONRY UNIT PATCHING

- A. Patch the following masonry units:
 1. Units indicated to be patched.
 2. Units with holes.
 3. Units with chipped edges or corners.
 4. Units with small areas of deep deterioration.
- B. Remove and replace existing patches, unless otherwise indicated or approved by Architect.
- C. Patching Units:
 1. Remove loose material from unit surface. Remove additional material so patch will not have feathered edges and will be at least 1/4 inch thick, but not less than recommended by patching compound manufacturer.
 2. Mask or remove surrounding mortar joints if patch will extend to edge of brick.
 3. Mix patching compound in individual batches to match each unit being patched. Combine one or more colors of patching compound, as needed, to produce exact match.

4. Rinse surface to be patched and leave damp, but without standing water.
5. Brush-coat surfaces with slurry coat of patching compound according to manufacturer's written instructions.
6. Place patching compound in layers as recommended by patching compound manufacturer, but not less than 1/4 inch or more than 2 inches thick. Roughen surface of each layer to provide a key for next layer.
7. Trowel, scrape, or carve surface of patch to match texture and surface plane of surrounding brick. Shape and finish surface before or after curing, as determined by testing, to best match existing brick.
8. Keep each layer damp for 72 hours or until patching compound has set.

3.5 CLEANING MASONRY, GENERAL

- A. Proceed with cleaning in an orderly manner; work from top to bottom and from one end of each elevation to the other.
- B. Use only those cleaning methods indicated for each masonry material and location.
 1. Do not use wire brushes or brushes that are not resistant to chemical cleaner being used. Do not use plastic-bristle brushes if natural-fiber brushes will resist chemical cleaner being used.
- C. Perform each cleaning method indicated in a manner that results in uniform coverage of all surfaces, including corners, moldings, and interstices, and that produces an even effect without streaking or damaging masonry surfaces.
- D. Preliminary Cleaning: Before beginning general cleaning, remove extraneous substances that are resistant to cleaning methods being used. Extraneous substances include paint, calking, asphalt, and tar.
 1. Carefully remove heavy accumulations of material from surface of masonry with a sharp chisel. Do not scratch or chip masonry surface.
 2. Remove paint and calking with alkaline paint remover.
 - a. Comply with requirements for paint removal.
 - b. Repeat application up to two times if needed.
- E. Chemical Cleaner Application Methods: Apply chemical cleaners to masonry surfaces to comply with chemical cleaner manufacturer's written instructions using a brush.
- F. Rinse off chemical residue and soil by working upward from bottom to top of each treated area at each stage. Periodically during each rinse, test pH of rinse water running off of cleaned area to determine that chemical cleaner is completely removed.
 1. Apply neutralizing agent and repeat rinse, if necessary, to produce tested pH of between 6.7 and 7.5.
- G. After cleaning is complete, remove protection no longer required. Remove tape and adhesive marks.
- H. In an area directed by the architect, test each cleaning operation prior to general cleaning to assure selected method will not harm the existing surfaces.

3.6 CLEANING BRICKWORK

- A. Cold-Water Wash: Use cold water applied by low-pressure spray.
- B. Cold Water Soak:
 - 1. Apply cold water by intermittent soaking.
 - 2. Use perforated hoses or other means that will apply a fine water mist to entire surface being cleaned.
 - 3. Apply water in cycles with at least 30 minutes between cycles.
 - 4. Continue water application until surface encrustation has softened sufficiently to permit its removal by water wash, as indicated by cleaning tests.
 - 5. Remove soil and softened surface encrustation from masonry with cold water applied by low-pressure spray.
- C. Detergent Cleaning:
 - 1. Wet masonry with cold hot water applied by low-pressure spray.
 - 2. Scrub masonry with detergent solution using medium-soft brushes until soil is thoroughly dislodged and can be removed by rinsing. Use small brushes to remove soil from mortar joints and crevices. Dip brush in solution often to ensure that adequate fresh detergent is used and that masonry surface remains wet.
 - 3. Rinse with cold water applied by low-pressure spray to remove detergent solution and soil.
 - 4. Repeat cleaning procedure above where required to produce cleaning effect established by mockup.
- H. In an area directed by the architect, test cleaning method, under the observation of the architect, to determine the most effective and least destructive method prior to beginning general masonry cleaning.

3.7 REPOINTING MASONRY

- A. Rake out and repoint mortar joints to the following extent:
 - 1. All joints in areas indicated.
 - 2. Joints where mortar is missing or where they contain holes.
 - 3. Cracked joints where cracks can be penetrated at least 1/4 inch by a knife blade 0.027 inch thick.
 - 4. Cracked joints where cracks are 1/8 inch or more in width and of any depth.
 - 5. Joints where they sound hollow when tapped by metal object.
 - 6. Joints where they are worn back 1/4 inch or more from surface.
 - 7. Joints where they are deteriorated to point that mortar can be easily removed by hand.
 - 8. Joints, other than those indicated as sealant-filled joints, where they have been filled with substances other than mortar.
- B. Do not rake out and repoint joints where not required.
- C. Rake out joints as follows:
 - 1. Remove mortar from joints to depth of joint width plus 1/8 inch or 2 times joint width for joints 1/4 inch wide, but not less than 1/2 inch or not less than that required to expose sound, unweathered mortar.

2. Remove mortar from masonry surfaces within raked-out joints to provide reveals with square backs and to expose masonry for contact with pointing mortar. Brush, vacuum, or flush joints to remove dirt and loose debris.
3. Do not spall edges of masonry units or widen joints. Replace or patch damaged masonry units as directed by Architect.
 - a. Cut out mortar by hand with chisel and mallet. Do not use power-operated grinders without Architect's written approval based on submission by Contractor of a satisfactory quality-control program and demonstrated ability of operators to use tools without damaging masonry. Quality-control program shall include provisions for supervising performance and preventing damage due to worker fatigue.
- D. Notify Architect of unforeseen detrimental conditions including voids in mortar joints, cracks, loose masonry units, rotted wood, rusted metal, and other deteriorated items.
- E. Point joints as follows:
 1. Rinse masonry-joint surfaces with water to remove dust and mortar particles. Time rinsing application so, at time of pointing, joint surfaces are damp but free of standing water. If rinse water dries, dampen masonry-joint surfaces before pointing.
 2. Apply pointing mortar first to areas where existing mortar was removed to depths greater than surrounding areas. Apply in layers not greater than 3/8 inch until a uniform depth is formed. Fully compact each layer thoroughly and allow it to become thumbprint hard before applying next layer.
 3. After low areas have been filled to same depth as remaining joints, point all joints by placing mortar in layers not greater than 3/8 inch. Fully compact each layer and allow to become thumbprint hard before applying next layer. Where existing bricks have worn or rounded edges, slightly recess finished mortar surface below face of masonry to avoid widened joint faces. Take care not to spread mortar over edges onto exposed masonry surfaces or to feather edge mortar.
 4. When mortar is thumbprint hard, tool joints to match original appearance of joints. Remove excess mortar from edge of joint by brushing.
- F. Cure mortar by maintaining in thoroughly damp condition for at least 72 hours including weekends and holidays.
 1. Acceptable curing methods include covering with wet burlap and plastic sheeting, periodic hand misting, and periodic mist spraying using system of pipes, mist heads, and timers.
 2. Adjust curing methods to ensure that pointing mortar is damp throughout its depth without eroding surface mortar.
- G. Where repointing work precedes cleaning of existing masonry, allow mortar to harden at least 30 days before beginning cleaning work.

3.8 FINAL CLEANING

- A. After mortar has fully hardened, thoroughly clean exposed masonry surfaces of excess mortar and foreign matter; use wood scrapers, stiff-nylon or -fiber brushes, and clean water, spray applied at low pressure.
 1. Do not use metal scrapers or brushes.
 2. Do not use acidic or alkaline cleaners.

- B. Wash adjacent woodwork and other nonmasonry surfaces. Use detergent and soft brushes or cloths.

3.9 FIELD QUALITY CONTROL

- A. Inspectors: Owner may engage qualified independent inspectors to perform inspections and prepare test reports. Allow inspectors use of scaffolding, as needed, to perform inspections.
- B. Notify inspectors and Architect's Project representatives in advance of times when scaffolding will be relocated. Do not relocate scaffolding until inspectors and Architect's Project representatives have had reasonable opportunity to make inspections and observations of work areas at lift device or scaffold location.

END OF SECTION 04901